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PHARMACEUTICAL PREPARATION OF KUPIPAKWA RASAYAN HINGULIOMAN-IKYA RAS AND ITS STANDARDIZATION

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ABSTRACT

Rasa Shastra is the most important branch of Ayurveda and deal with all formulation containing mineral and metal. Metal and minerals have therapeutic values, but these minerals and metals cannot be used directly in the human body, so this raw material should be processed under various methods that come under Rasashastra. In Rasashastra generally four types of Rasaushadhies are prepared like, Kupipakwa Rasayan, Pottali Rasayan, Prapati Rasyan and Kharaliya Rasayan. The development of Rasashastra has taken place in the field of Ayurveda as many new pharmaceuticals processing technological glory with equipment and drug were evolved and development which has revolutionized Ayurveda pharmaceutical technology to such extent that by using that metal could be converted to such a form which is considered must be suitable for their internal use in the human body. In this present article, we choose to prepare Kupipakwa Rasayan due to its superiority and high efficacy though Kupipakwa Rasayan is very difficult to prepare and needs more time to prepare,

Kupipakwa Rasayan is called superior preparation due to its efficacy, many Kupipakwa Rasayan such as Rassindoor, Ras karpoor, Raspuspa are described in the classical text of Rasashastra. In this study we choose to prepare Hinguliomanikya Ras a Kupipakwa Rasayan, it is Saagni, Galast Sagand, and Bahirdhoom according to the preparation method, though Hingulio Manikya Ras can be obtained from the market due to adulteration and good quality we choose to prepare. Hartal, Gandhak, and Hingul are the three main ingredients of Hinguliomanikya

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Ras. All the three raw materials were purified accordingly and after purification, these three purified raw materials were taken in equal amounts and grinded with Palash puspa kwath Bhavana for 7 days and then placed in the kanchkupi, and Kanch kupi is heated with the help of Baluka yantra and pyrometer we obtain Galast Hingulio Manikya Ras. Prepared Hinguliomanikya Ras standardization through the various chemical process of the experiment was done.

Key words: kupipakwa rasayan, hinguliomanikya ras, baluka yanta

INTRODUCTION

Ayurveda is a branch of Atharveda and it's all about life science, and aim of Ayurveda is to keep healthy to a healthy living being and treat the ill person¹ and in the treatment, there is a main role of medicine which deal basically herbal and Rasaushadhies .in the previous time herbal medicine were prominently used but then after the importance of Rasa shastra has been described since vedic time, Ayurveda divide in two sampradaya viz Dhanvantrari sampradaya and Atrey samperdaya, with the passage of time Nagaruna Sampradaya, evolved which deal Rasa Shastra slowly absorbed into the main stream of Ayurveda and thus in the present time we get interated form of the Ayurveda a Rasashastra². Rashshastra believes to develop between of 7th century A.D. great Nagarjuna is considered to have first use mercury and to have been instrumental in the propagation of rasavaidya.Rashashatra deals with all types of mineral Prepration in the form of Pottali Rasayan Prapati, Kharaliya and kupipakwa Rasayan. As it has been stated in many Ras shastra texts that Parad can kill disease and death³ when it is itself in a state of sworn, until and unless it is not transferred by combination with purified Gandhak. In the treatment there is a main role of medicine which deal basically in rasashastra, when there is an imbalance in body element disease occurs treatment consider balancing the imbalance .So to treat the illness panchmhabhautik medicine is used and so ayurvedic medicine can be divided into two types viz: kasthaaushadhies, and Rasaushadhies⁴.

Kastha aushadhies were frequently used prior to developing rasashastra, but due to their low potency *Rasaushadhies* take over the *kasthaaushadhies*. There are various ayurvedic preparation in *Rasashastra* like

Kharaliya Rasayan, Pottali Rasayan, Prapati Rasayan and Kupipakwa Rasayan, among these Kupipakwa Rasayan is the basic and most potent preparation. In the present study we choose to prepare Kupipakwa Rasayan Hinguliomanikya Ras. Kupipakwa Rasayana kalpana is also known as Sindhoora kalpana⁵

The medicine under study Hingulio*manikya Ras* has been mentioned only in *Rasa Tarangni*, so the present study has been done by taking the reference of *Rasa Tarangni*⁶ 5/35. It has been mentioned in *Grahni and Atisara*.

Material and Methods:

Material and methods: Pharmaceutical preparation of *Hingulio Manikya Ras* is a *Kupipakwa Rasayan* prepared according to *Ras Tarangni*, Raw materials of *Hingulio Manikya Ras* are *Hingul, Gandhak*, and *Hartal* purified with the help of shodhan drayvas after purification of raw material all these raw material mix and grinded with plash puspa swaras after this with the help of *Kanch kupi* and *Baluka yantra* and gradual increase of flame temperature given and with the process gandhak

(1) **Preliminary process:** firstly, good quality of all ingredients is collected from the three different places, now the purification of *Hingul*, *Gandhak*, and *Hartal* is done.

The following procedure is administered in the purification process

(A)Purification of *Hingul*⁶:

Bhavana with filtered Nimbu swaras till the pulpy hingul become powder

(B) Purification of $Gandhak^7$:

Melting of gandhak in the mustered oil, after melting Gandhak is poured into the cow's milk

(C) Purification of *Hartal*⁸:

Ashuddha Hartal is boiled with lemon juice for approximately three hours after boiling hartal is washed till the acidic part is removed, after drying hartal is placed over the airtight container

(2)Formation of raw material⁹: after purification of all the three raw materials placed together in a mortar in equal quantity and grinded well to make powder then *Plash Puspa* decoction is mixed with this and grinded well after grinding with *Plash Puspa kwath* firstly it becomes black, after grinding consistency becomes smooth after 3-hour grinding consistency become smooth and color become dark orange after 4-hour grinding consistency become light orange, after 6-hour grinding consistency become hard and color become dark orange, then the material is left for drying .this process is repeated for conjugative for seven days.

After the preparation of raw material, useful apparatus is prepared

- **-Baluka yantra preparations** -Iron pot arranged from market and furnace also arranged from the market.
- **-Prepration of kanch kupi** Kanch kupi is taken and washed properly then immersed cloth (Kapard mitti) in multani mitti is wrapped seven times and then dried well.

Prepration of Hinguliomanikya Ras: dried raw material is powdered and then put into kanch kupi upto 1/3 part then Kanch kupi is now kept in the Baluka yantra then 3 types of heat are given, heat increases gradually and pyrometer attached to measure the temperature in the 1st hour of fire temperature rises up to 100^C. After 3-hour the material started melting and yellow color fumes of Gandhak comes out from the Kanch kupi and then gradually increased showing the sulphur burning and obstructing the Kanch kupi mouth for this red-hot iron rod is continuously inserted in the mouth of kanch kupi mouth to clear the mouth of Kanch kupi when red hot iron inserted in the mouth of kanch kupi blue flame come out and at this stage temperature is kept upto 250° C and this is Mridu Agni period.

After 6-hour *Madhyam Agni* is started and the temperature is kept between 250° C -500° C at this stage raw material get melts speedily and a continuous bluish flame comes out rapidly red-hot iron is inserted continuously until the blue flame and fumes get subside this stage *Hinguliomanikya Ras* compound formation takes place

After the Madhayam Agni period tivar Agni, the period is given temperature is kept from 500° C to 750° C, bluish flame subsides and bottom of Kanch kupi become red hot, in the light of torch small particle of parad is seen like evopared after confirming the coin test much mudran of kanch kupi is take place temperature during Mukh Mudran is kept low to proper sealing, sealing is done with the help of cork made up of brick (prepared already) and cloth immersed with gud and chuna, after proper sealing of mouth of Kanch kupi Teevra Agni is given for next six-hour during this period sublimation of compound started and get collected at the neck of Kanch Kupi after 18-hour procedure, Kanch kupi is left for self-cooling. When the kanch kupi is cooled we take another 24 hours to obtain the kanch kupi and then we collected the kanch kupi from the Baluka yantra and after removing the kaparad Mitti kanch kupi was broken from the middle by thread rolled procedure and collected the galasat Hingulio Manikya Ras. The color and consistency of HingulioManikya Ras were shiny red in the center and silvery in the center smooth and hard.

Physical Analysis of Prepared medicine:

After the formation of *Hinguliomanikya Ras*, both ayurvedic and modern views should do physical analysis. In Physical analysis following points to be noted

Consistency: solid and smooth

Shape: Conical and powder form after grinding

Colour: Shiny red in the center and silverfish in the periphery

Touch: Smooth and Hard

Smell: Odor less Taste: Bitter Rasa: kashaya

Guna: Laghu, Ruksha, Sukshma

Virya: Ushna Vipaka: Katu

Chemical analysis¹⁰:

- **1-**Determination of Moisture of content (L.O.D.): The loss on drying determination the amount of volatile matter of any kind.
- **2**-Determination of Ash content: Ash content indicates the presence of inorganic nonvolatile material present in the medicine.
- **3**-Determination of Acid insoluble substances: Acid insoluble substances show the presence of slica and other insoluble substances
- **4**-Determination of water-soluble extractive: water-soluble extractive shows the presence of water- soluble material present in the medicine.
- **5**-Determinatin of the P^H of 10% aqueous solution: The P^H of aqueous liquid may be defined as the common logarithm of reciprocal of the hydrogen ion concentration expressed in grams.
- **6**-Determination of Alcohol solution extractive: Determination of alcohol extractive proceeds a directed for the determination of water-soluble extractive, using alcohol of the specified strength instead of chloroform water.

- **7-**Determination of sugar content: sugar content shows the presence of reduced sugar in the medicine
- **8-** Quantitative text for volatile oil: The determination is made by distilling in a graduated tube in which the aqueous portion of the distillate is automatically separated and returned to the distilling flask and measuring the volume of the oil.
- **9**-Disintegration time: Disintegration time is the time taken by the tablet in the process of dissolving.
- **10-**Thin layer chromatography: The TLC is a widely used chromatography technique used to separate chemical compounds.
- 11-Determination of heavy elements: Heavy element, which is present in the medicine is detected by AAS (Atomic Absorption Spectrograph) or (ICP-MS) (Inductive couple plasma mass spectrograph).

In this study after the Prepration of *Hingulio Manikya*, the prepared medicine was tested physically and chemical by these procedures.

Results: During washing of *Hingul* acidity of the *Hingul* is regularly checked by litmus paper, and washing is done until acidity is completely removed-

Table 1:

Sample no	Ist litmus paper	2 nd litmus paper	3 rd litmus paper	4 th litmus paper	5 th litmus paper
	color	color	color	color	colour
1	Red	Red	Dark purple	Light purple	Blue
2	Red	Red	Dark purple	Light purple	Blue
3	Red	Red	Dark purple	Light purple	Blue

Table 2: Weight loss during washing, Grinding, and *Shodhan* of *Hingul*

Sample	Weight in grams (be-	Weight in grams (Af-	Gain/loss (in Gram)	Loss in percentage c
	fore Shodhan	ter shodhan)		
1	500	481.5	18.5	3.7%
2	500	479.3	20.7	4.14%
3	500	475.8	24.2	4.84%

Table 3: During Grinding, melting, and drying, some losses occur in the weight of *Gandhak*. The loss of the three samples after the shodhan process is given in the following

samples after the shoulding process is given in the following					
Sample	Weight in grams (be-	Weight in grams (Af-	Gain/loss (in Gram	Gain/loss (in Gram	
	fore Shodhan	ter shodhan)			
1	500	483.0	17.0	3.4%	
2	500	479.5	20.5	4.1%	
3	500	478.3	21.7	4.34%	

Table 4: During Shodhan of Hartal and washing of acidic content some losses occur in the weight of Hartal. The loss of the three samples after the Shodhan process is given in the following.

Sample	Weight in grams (before Shodhan	Weight in grams (After	Gain/loss (in Gram)	Gain/loss (in Gram
		shodhan)		
1	500	485.7	14.3	2.86%
2	500	479.1	20.9	4.18%
3	500	478.3	21.7	4.34%

Table 5: Weight loss during Bhavana process of Palash puspa decoction of all three raw materials some loss oc-

curs in the weight of raw materials of all the three

Sample	Weight in grams (be-	Weight in grams (Af-	Gain/loss (in Gram	Gain/loss (in percent)
	fore Shodhan	ter shodhan)		
1	510	501	9	1.7%
2	510	495	15	2.9%
3	510	498	12	2.35%

Table 6: Consistency of Raw material

Sample	1 st hour	2 nd hour	3 rd hour	After 6 hours
1	Liquid	Butter like	granular	Hard
2	Liquid	Butter like	granular	Hard
3	Liquid	Butter like	granular	Hard

Table 7: Color changing during Plash Puspa Kwath Bhavana to a mixture of raw material (all three content =Hingul, Gandhak, Hartal

Sample	1st hour	2 nd hour	3 rd hour	After 6 hours
1	Black	Dark orange	Light orange	Blakish orange
2	Black	Dark orange	Light orange	Blakish orange
3	Black	Dark orange	Light orange	Blakish orange



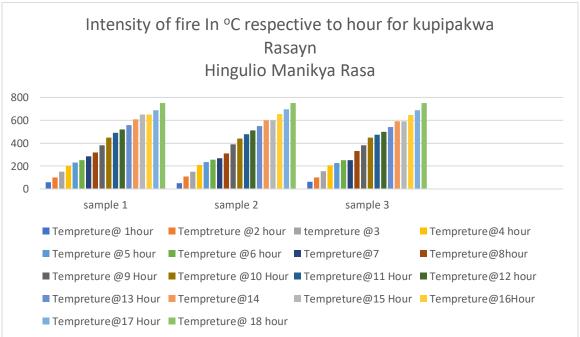


Table 8: Weight loss during the formation of kupipakwa rasayan combing weight of raw material and prepared *Kupipakwa Rasyan*

Sample	Weight of raw materi-	Weight of prepared	Gain/loss (in Gram	Gain /loss (in percent-
	al (before formation)	Kupipakwa Rasayan		age)
1	400	187.5	212.5	53.12%
2	400	190.5	209.5	52.35%
3	400	195.1	205.9	51.47%

Physiochemical analysis: prepared medicine Hingulio Manikya Ras has been tested physically by both methods, Ayurveda¹¹ and modern.

In Ayurveda following Pariksha are mentioned-

Shabda Pariksha: not found Sparsha pariksha: Snighdha Roopa Pariksha: Sindoor roopi Rasa Pariksha: Kashaya Gandha Pariksha: Natural

Hingulio Manikya Rasa has the following properties-

Rasa: kashaya

Guna: Laghu, Ruksha, Sukshma

Virya: Ushna Vipaka: Katu

Physical Analysis according to modern-

1-Consisitency: Solid

2-Shape: Conical (Before Grind)

3-Colour: (a) Before grinding shining red with silver (b) After grind shining red with metallic

lusture

4-Touch: (a) Before grind- Fine

5-Smell: Like its content (esp. smell of sulphur)

6-Taste: Tasteless
Chemical Analysis¹²

Loss on drying: The loss on drying determination is the amount of volatile matter of any kind that can be driven off under the condition specified. Loss on drying is the loss in the weight in percent w/w determined analyser Xm 60 precisa, as per operating instruction of the instrument approx. 1 gram of sample

taken

Table 9:

s.no.	Sample No.	Time duration	L.O.D.%	Physical Observation (changing colour)
1	1	1.3	0.34%	Vermination to Grey
2	2	1.3	0.50%	Colour does not change
3	3	1.3	0.65%	Vermination to dark grey

P^H **OF 10% AQUEOUS SOLUTION:** The P^H Valve of an aqueous liquid may be defined as the common logarithm of the reciprocal of the Hydrogen ion (H⁺) concentration expressed in grams. Operated the P^H meter and electrode system according to instruction calibrated the apparatus using buffer soluTable 10:

tion with P^H 4 and 9.2 washed the electrode with carbon dioxide-free distilled water. Immersed the electron in the filtrate obtained by 10% weight /volume (w/v) aqueous suspension of sample solution and measured the P^H at the same temperature as for the standard solution –

S.N.	Sample	P ^H	Average Valve
1	1	6.66	
2	2	6.56	6.63
3	3	6.68	

Determination of Ash content: Ash content shows the presence of inorganic non-volatile material present in the drug sample; about 2 to 3 grams of accurately weight drug sample was taken in previously clean, dried, and weighed silica crucible and heated over a dull flame till no fumes come out. It was kept in a desiccator for cooling and weighed. The proce-

dure was repeated after every one-hour constant weight.

Weight of empty crucible = X gram, the weight of empty crucible +Sample = Y gram, the weight of crucible +Ash=Z gram

% Of Ash content = weight of sample /weight of sample x 100 (z-x/y-x) x 100

Table 11:

S. No.	Sample No	Average
1	1	0.246%
2	2	3.33%
3	3	1.27%

Acid Insoluble Substances: accurately weight of about 1 gm of the sample was taken in a 100 ml beaker added to 30 ml of 1:1 HCL. Boiled fir 10 min on dull heat and then water bath for 1 hour and kept overnight. The solution was then filtered through previously clean, dried, and

weighed sintered glass crucible G-4. The residue insoluble matter was washed with distilled water until the final washing was free from the acid. Sintered crucible dried at crucible dried at 105°C temp. in an electric oven for 2 hrs, and kept in a desiccator for cooling more than 30 minutes and weighed-

Table 12:

S.No.	Sample No	Average
1	1	97.24%
2	2	96.24%
3	3	95.04%

Water soluble Extractives: accurately weight about 1 gram of drug sample 1 gram of drug sample was

taken in a 100 ml flask. Added about 90 ml distilled water, shaking frequently for six-hour using a flask

shaker and then allowing standing for eighteen hours, making the volume 100 ml with distilled water and filter taking precautions against loss of distilled water 50 ml of the filtrate was taken to dryness on a water bath and dried at 105° c in an electric oven to constant weight.

Water soluble extractive of drug sample was calculated at follows

Weight of sample=x, the weight of empty beaker=y, the weight of residue +Beaker after drying=z

% Of water-soluble extractive = $(z-y) \times 100 \times$

Table 13:

S.No.	Sample No	Average
1	1	0.584%
2	2	0.840%
3	3	26.63%

Alcohol Soluble Extractive: Determination of alcohol soluble extractive proceeds as directed for the

determination of water-soluble extractive, using alcohol of the specified strength instead of chloroform water.

Table 14:

S.No.	Sample No	Alcohol Soluble extractive(W/V)
1	1	9.86%
2	2	9.66%
3	3	9.63%

Quantitative Test for Volatile oil: The determination is made by distilling the drug with water, collecting the distillate in a graduated tube in which the aqueous portion of the distillate is automatically separated and returned to the distilling flask, and measuring the volume of the oil.

Table 15:

S.No.	Sample No.	Percentage of volatile%(W/V)
1	1	Negligible
2	2	Negligible
3	3	Negligible

Sugar content (Reducing sugar): Total reducing sugar –weigh the appropriate quantity of sample into a 100 ml beaker and dilute solution into a 250ml, beaker and add 2 ml con HCL; boiled the content of the beaker for 10-15 minutes. Cool and neutralize with a saturated solution of sodium carbonate and transfer the content to a 250 ml. volumetric flask and adjust the final volume to 250-ml with distilled water. Fill this sample solution into the burette. Using a separate volumetric pipette out 5-ml each of Fehling's solution 'A' and Fehling solution 'B' into a 250 ml. conical flask. Add glass beads; heat this mixture to boiling on wire gauze with a Bunsen burner and triturate with sample solution from a burette. Just before the endpoints add 1 ml, of methylene blue indicator

solutions while boiling continues and complete the titration within three minutes. The end point is the change in colour from blue to red.

% Of total reducing sugar (w/v) = Factor of Fehling's solution x100x250x250/Vx50xW

V=Volume of sample solution of sample solution required for titration (ml)

W= weight of Sample taken for analysis

All three samples of *Hingulio Manikya Rasa* were found negative for reducing sugar.

Thin Layer Chromatography¹³: Thin layer chromatography (TLC) is a widely used chromatography technique used to separate chemical compounds. A liquid phase consisting of the solution to be separating dissolved in an appropriate solvent is drawn through the plate via capillary action, separating the

experimental solution. It can be used to determine the pigment a plant contains, to detect pesticides or insecticides in food, and in forensics to analyze the dye composition of the fiber. For Hingulio Manikya Rsa all three samples are found negative for the alkaloids. **Estimation of Mercury:** accurately weight of about 1 gram of drug sample was taken in kjeldahl standard joint flask of 300 ml. capacity, add 15 ml. con.H₂SO₄ and Con. HNO₃ is attached with the standard joint condenser. It was heated under reflux first gently and

then more strongly for about 30 minutes until the liquid formed colorless or pale yellow. The solution was cooled and transferred to 250 ml. Iodine flask. 1% KMNO₄ solution was added drop by drop until a pink colour persists. One drop of 6% $\rm H_2O_2$ solution was added to remove excess permanganate. The solution was titrated with N/10 ammonium thiocynate, using ferric alum as an indicator till a brick red colour appears volume of N/10 Ammonium thiocynate used was noted (v ml). -

Table 16:

S. No	Sample No.	Average
1	1	48.68%
2	2	25.29%
3	3	35.51%

Elemental detection and percentage through icp-ms¹⁴: inductively coupled plasma mass spectroscopy (icp-ms) was developed in the late 1980s to combine the easy sample introduction and quick analysis of ICP technology with accurate and low detection limits of the mass spectrometer. The resulting instrument is capable of trace multi-element analysis, often at the part per trillion level. Icp-Ms has been used widely over the year, finding application in a number of the

different field including drinking water, wastewater, natural water system/ hychoeology and soil science, mining/metallurgy, food science and medicine Icp-Ms is high sensitivity and capable of determination of a range of metals and several non-metals at a concentration below one part in 10¹². It is based on coupling together inductively coupled plasma as a method of producing ions with a mass spectrometer as a method of separating and detecting the ion.

Chart 1:

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Element	Detection Limits (PPB)
U, Cs, Bi	Less than 10
Ag, Be, Cd, Rb, Sn, Sb, Au	10-50
Ba, Pb, Se, Sr, Co, wMo, Mg	50-120
Cr, Cu, Mn	150-250
Zn, As, Ti	350-550
Li, P	2-4 ppb
Ca	Less than 20PPB

Chart 2: Estimation of following elements in Hingulio Manikya Ras through ICP-MS

Elements' Symbols	Sample No-1	Sample No-2	Sample No-3	
Cu	69	39	33	
Zn	1028	752	752	
Pb	29	23	11	
Co	4.5	1.0	0.6	
As	12.96	30.1	14.7	
Cd	2.4	0.8	0.3	
Fe	808	1346	1347	
Mn	257	20	20	

As is in wt % rest of the elements are in ppm.

DISCUSSION

The Rasa Aushadhies having the Top places in the Rasa Shastra, the effect of this Rasa Aushadhies Rasa is really a miracle. Their efficacy is good if they are prepared by proper procedure. They are used in very small amounts and do not causes disrelish like decoction, powder, and Avaleha. Rasa Aushadhies is very fast in action. In the presented research work "Hingulio Manikya Ras is prepared as per Rasa texts method and after formation, its Physio-chemical analysis is done. Hingulio Manikya's description is found in the 9th chapter of Hingulio Vigyanio of Rasa Tarangini,

Three samples of *Hingulio Manikya Ras* are made by a stick method. The main ingredient of *Hingulio-Manikya-Ras* is *Hingul, Gandhaka*, and *Hartal*. Before making of *Hingulio-Manikya-Ras* it's all ingredients are purified -

All three samples of *Hingul* are purified, by the sevan times grinding of *Hingul* with lemon juice.

All three samples of *Gandhaka* are purified with cow's milk and mustard oil.

All three samples of *Hartal* have been purified in Dola Yantra containing lemon juice.

After purification of all the three raw materials, is taken in an equal amount of 150 grams of each and placed in a mortar and plash puspa decoction is mixed. Now grinding of this mixture is done for seven days after grinding mixture is dried and filled in kanch kupi upto its 1/3 level and heat is given in increasing order viz. *Mridu, Madhayam* and *Tiveagni*.

During Mridu Agni temperature was maintained upto 250°C, in *Madhyam Agni* temp was maintained between 250°C -500°C and in *Tiveragni* temperature was maintained 500°C -750°C.

To establish the standardization of any medicine, a minimum of three samples should be made. So, I have prepared the three samples of *Hingulio Manikya Ras* by using a stick method. After formation analytical study is done of all three samples.

At present senario, the *Kupipakwa Rasayan* formation is disappeared, due to its formation process being very expensive and requiring very hard labor. There is a lot more precaution during *Hingulio Mani*-

kya preparation that should be care otherwise proper medicine will not be formed.

By keeping the curiosity in the above thought about *Rasa Aushadhies*, I have selected this challenging topic of the pharmaceutical preparation of *Hingulio Manikya*. *Hingulio Manikya* has a very important place in the *Kharaliya Rasayan*.

Now a day's more and more people are suffering from abdominal disorders. On the basis of clinical studies, it is proved that these types of patients have the highest number. *Hingulio Manikya Ras* is very useful in these diseases. It also improves body health also, and veerya, but it is highly beneficial in the Abdominal disorder. *Hingulio Manikya Ras* is used in a very small dose of 1 Ratti (125mg) to 1 ¼ Ratti (150mg). So, in compliance, it is superior to other type of preparation e.g., *Fanta, Asava, Aarista, Kwath, powder*, and *kalka*.

CONCLUSION

Hingulio Manikya Ras is a Shiny red compound formulation in the form of solid converted into powder form used in the intervention of Abdominal disorder, Physio chemical analysis of Hingulio Manikya Rasa revealed loss on drying-0.4966%, Total Ash-1.61%, Acid insoluble extractive-96.17%, water Soluble extractive-.686%, Carbon disulphide solublity-7.71, Mercury % in Hingulio Manikya Ras-36.49 % quantitative analysis of Hingulio.

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Photograph during Manufacture Process of Hingulio Manikya Ras:

